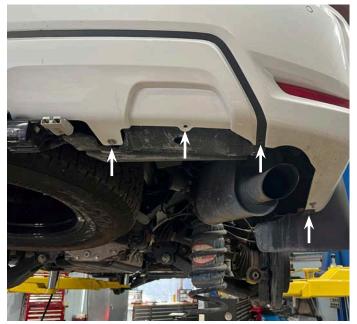




1. Remove bumper clips and lower bolts on side and rear.



3. Remove mud flaps

2. Remove bolt above mud flap behind inner guard



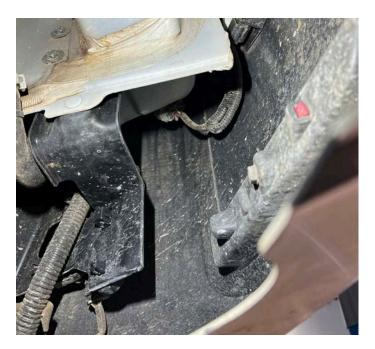
4. Remove lower plastic cover under bumper on both sides of the car







5. Unplug the reverse sensors loom



7. To remove the taillight you will need to push the rear of the light outwards to pop the clip on the side of the taillight



6. Take cover off side of taillight and remove the bolts behind it that hold the taillight on.



8. Remove the clip on top of the bumper and then pull the sides of the bumper out slightly and pull the bar firmly backwards to unclip the bumper.





9. Remove the Bumper foam



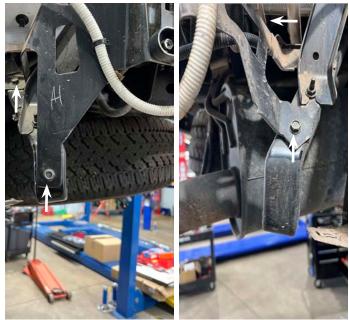
11. Remove the 4 bolts from the back of the towbar and remove towbar.

10. Remove the 3 bolts on each side of the towbar



12. Unplug and unbolt the side radar units (if fitted)







13. Fit the centre bracket with 4x M12x25mm Bolts with washers and Nuts.



15. Fit the reverse lights with the fitting hardware packaged with the lights

14. Fit the Reverse sensors/loom to the bar with the sensor bezels - align the sensors the same as they came out of the factory bumper



16. Extend the reverse light wiring with the 3 metre2 Core wire provided and cable tie to sensor loomalong the lower side of the bar







17. Mount the swing arm stopper with Stainless 12mm Bolts

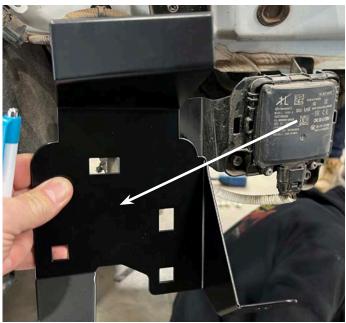


19. If car is fitted with side radar, Mount side radar to the new radar brackets with the factory radar brackets

18. Mount the swing arm guide with Stainless 12mm Bolts



20. Mount bracket and radar to the inside of the wings with M8x25mm bolts with washers and flange nuts







21. Bolt the wings onto the bar with 4x M10x30mm Bolts with washers and flange nuts



22. Place the assembled bar onto the Patrol



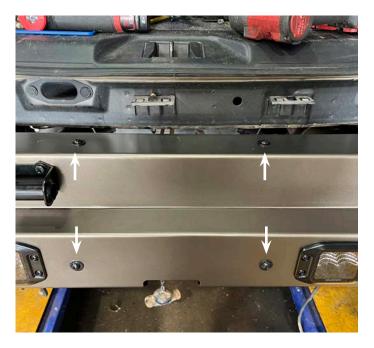
23. Bolt the wing brackets the bar with 2x M8x25mm Bolts with washers and flange nuts





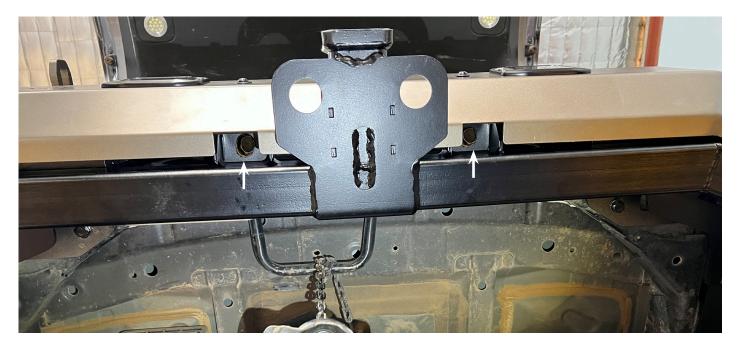


- 24. Bolt the centre panel with 4x M8x25mm Bolts with the 20mm outer diameter washers and flange nuts
- 25. Bolt under the bar with the M12x40mm Bolt and Captive Nut on rod inside the chassis (you will also need to insert one of the large washer/spacers) between the chassis and the bar.



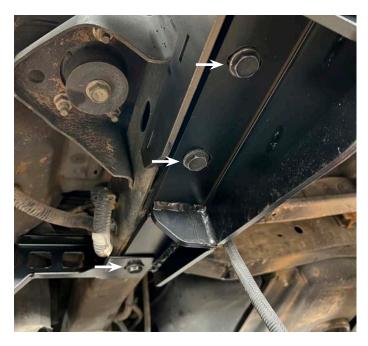


26. Bolt the centre of the tow bar with M12x50mm Flange Bolts





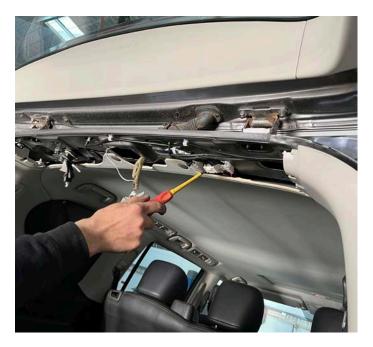
27. Bolt the sides of the tow bar with M12x50mm Flange Bolts. (Place the spacer under the 2 rear bolts) Torque all bolts to 92Nm



28. Remove the cover inside the rear and locate the reverse wiring plug



28. Fit the camera relocation loom into either side of the plug







29. Feed the loom down the RHS panel and into the hole at the bottom and out at the base of where the tailight goes. Feed the reverse wire from the new reverse lights up along the same path as the camera loom came down



30. Remove the plug marked below and wire the positive to the wire marked below (double check with a mutimetre first). The earth wire will need to be fitted to the the body (find a suitable place near the plug) The trim can now be refitted to the rear inside





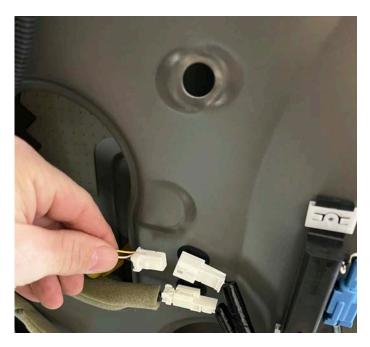


31. Remove the clips and the handle from the tailgate trim. Firmly pull the panel down to pop the clips and remove the panel





31. Unplug the reverse camera



32. Remove the 4 nuts holding the chrome tailgate handle on.





33. Remove the camera from the back of the chrome trim Refit the chrome trim and tailgate plastic trim





- 34. Remove camera from factory bracket and unscrew the plug
- 35. Fit camera to new bracket
- 36. Fit camera to swing away arm with 2x M6x35mm bolts and flange nuts









37. Run the second part of the camera relocation loom from the camera plug to the hinge side of the swing away arm. Also run the wire for the numberplate light from the hinge to the spare wheel mount. (this will be wired up at the end)

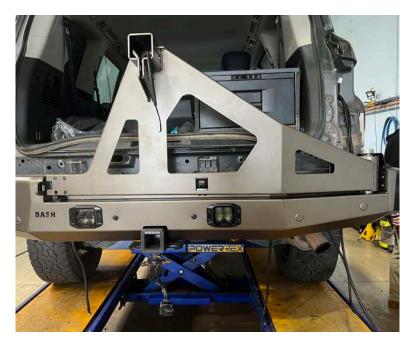


38. Assemble the swing away pivot by first greasing the bearing and assemble into the arm in the order below Next insert the top bracket and main bolt in the order as indicated below





39. Fit the swing away arm to the bar



40. Pack the left side up 10mmhigher above level



- 41. Use the 3 spacing washers and Nut to bolt under the bar
- 42. Bolt the top bracket with 2x M10x40mm Button head bolts and 2x M10x40mm bolts.







43. Fit the spare wheel carrier with 1x main bolt and Nut and 4xM8x20mm Bolts with flange bolts



46. Fit the locating bar with M8 Bolts and Backing plate behind inside the bar. (Leave finger tight for now)



44. Slide the number plate bracket on



47. Fit the poly block to the inside of the swingaway arm

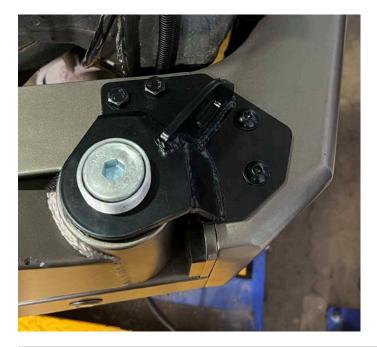




48. Bolt the latch to the swing away arm with M8x20mm Bolts with washers and flange nuts and leave finger tight



50. Now that the swing away hardware is loosly fitted and the spare wheel is on adding weight to the arm loosen the 2 Button head bolts on the swing away bracket slightly until the arm drops to level. You can now tighten the locating bar bolts and adjust the locking latch into position on the striker and tighten bolts



49. Fit the spare wheel



51. Fit the gas strut, mount the number plate bracket and light and wire up the light with the plug provided. Run the other end of the number plate light wire behind the bar and wire into the towplug loom.







52. Before refitting the plastic bumper you will need to take measurements and mark up the bumper for cutting (It is recommended to cut less initially and fit and trim as needed until you get a neat fit). Once cutting is complete fit the pinch rubber and fit the bumper



