

# DASH Y62 FULL LENGTH ROOF RACK Pred07FL

## ASSEMBLY INSTRUCTIONS



1. Un pack all components being careful not to cut/damage parts. Lay out all components on a soft surface and identify all parts. Assemble the outer frame upside down using 2 short outer rails, 2 long outer rails and 4 plastic corners. Place inner and outer corner metal braces in place and fit 4 screws as shown. Repeat for all corners. Tighten screws but don't over tighten.



2. Fit M6 channel nuts and slide along to line up with holes in the inner corner supports and fit 8 M6 x 12mm hex head bolts to each corner but don't tighten yet. Place 5 long platform rails one at a time under frame and align holes in ends and fit M6 x 15mm hex head bolts loosely into each end.



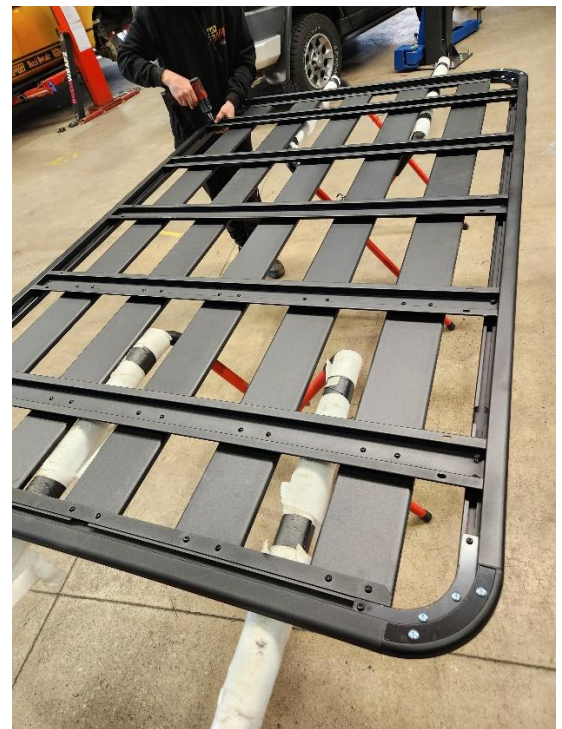
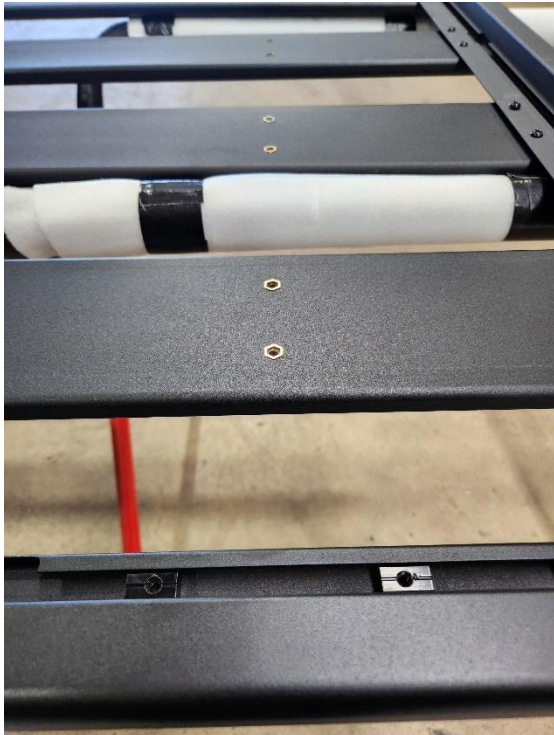


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3. Place 10 x M6 channel nuts in each side rail and align each pair roughly with where the cross braces will attach. Place cross braces into position and align nutserts and channel nuts as required. Fit 20 M6 x 12mm hex bolts in channel nuts at the end of support rails and 50 M6 x 15mm hex bolts into all intersecting rails. **Once all bolts are fitted loosely, measure diagonally, corner to corner, to confirm the rack is square.** Proceed with tightening all the bolts.



4. Attach wind deflector by inserting 4 x M6 channel nuts into front rail of roof rack (any end you like). Place the wind deflector and align the channel nuts as required. Fit 4 M6x12 hex bolts loosely. Centre wind deflector and tighten bolts.



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5. Before installing the roof rails, you need to remove the plastic covers from the roof trim of the vehicle. Remove threaded plugs using a Philips head screwdriver.



**TIL Models** you will need to remove the factory roof rails. The trim over the centre mounting point will need to be trimmed using a small pair of tin snips as shown. **Mark and cut the Centre mounting trim towards the rear of the vehicle and extend the opening by 55mm.** To expose the second mounting hole.





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6. Clean roof mounting points as required. Apply a small amount of silicon to the underside of rubber washers and place on top of threaded holes in roof. Add some silicone to the bolt holes and silicone inside the white cap to seal it up.



7. To bolt the roof rails down use the M8x25mm Stainless Steel Bolt with one 8x16mm washer. Apply some silicone to the thread of the bolt to ensure that the holes in the roof channel are waterproof when the bolt is in and tightened. Put the roof rails in place. Start with the bolts in the centre mount, then the front mount, and finally the back mount. Put all bolts in finger tight first before fully tightening.



**Note:** Not All Rubber washers are used in this fitment.

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8. Place platform on top of roof rails, will require 2-3 people. Align mounting holes and fit all M8 x 15mm hex bolts with M8 flange nuts. Once fitted tighten all bolts.

